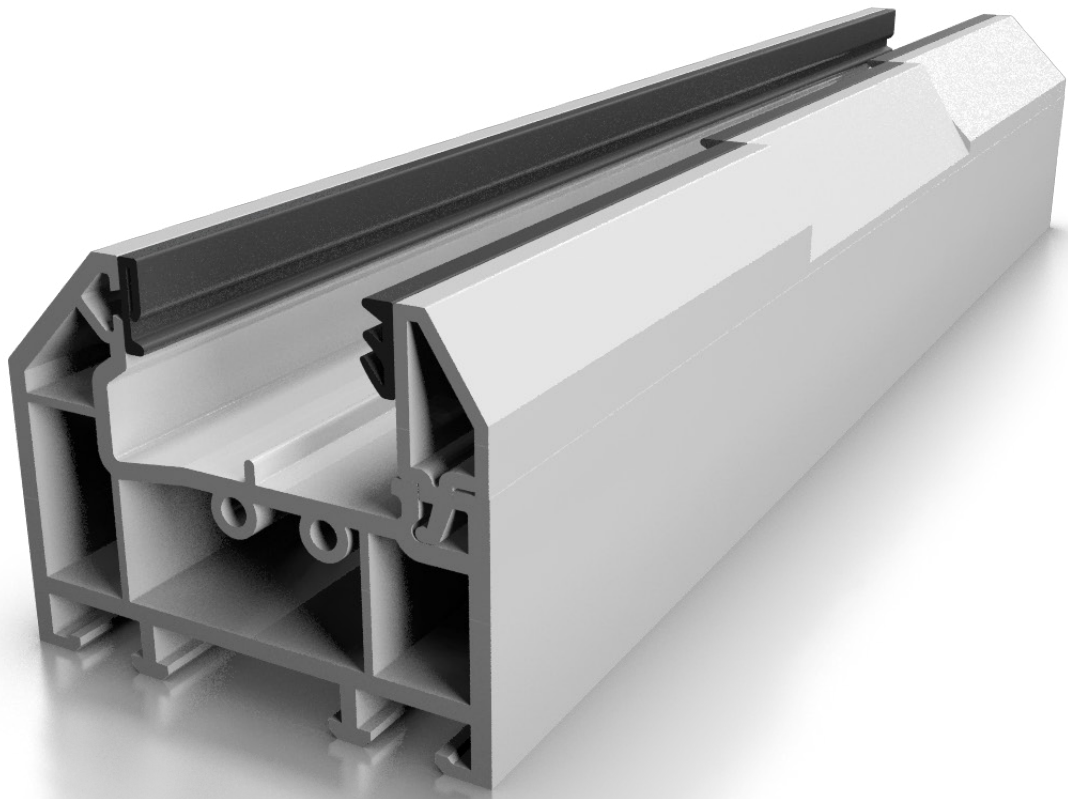




FOR NOW
FOR THE FUTURE
FOR LIFE



GLAZING BEADS

CONTENTS



FOR NOW
FOR THE FUTURE
FOR LIFE

- 3 - Introduction
- 4 - M70 bead diagrams
- 5 - Matrix FS bead diagrams
- 6 - Matrix FR bead diagrams
- 7 - Imagine Bi-fold bead diagrams
- 8 - Imagine patio bead diagrams
- 9 - Imagine VS bead diagrams
- 10 - Halo Rustique bead diagrams
- 11 - Halo System 10 bead diagrams
- 12 - Flush sash bead diagrams
- 13 - Halo smart sash bead diagrams
- 14 - Halo Top swing bead diagrams
- 15/16 - Bead tables
- 17 - Notes



FOR NOW
FOR THE FUTURE
FOR LIFE

Introduction

The purpose of this document is to illustrate all the glazing bead options for all the systems VEKA produce. In the following pages you will see the most commonly used beads in diagrams to help you understand the look of the bead in the profiles. VEKA offer a vast range of beads that work for multiple systems. Included in this document are the standard and non standard glazing options for all VEKA systems.

The information provided in these documents should be treated as guidance only. VEKA PLC cannot control how the information is interpreted and therefore cannot be held responsible for any failure.

Regulations regarding health and safety of operatives along with relevant building regulations should be strictly adhered to, VEKA plc therefore cannot be held responsible for any failure to comply with them. This statement does not affect the user's statutory rights.

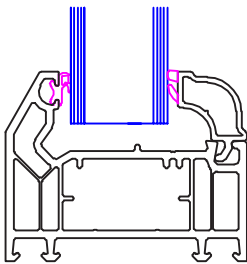
Do not scale drawings in the technical documents. The drawings shown are visual representations only.

VEKA Plc. has made every effort to ensure that the information contained within any documents released is correct at the time of publication, but cannot be held responsible for any errors or omissions and reserve the right to change designs, specifications and products at any time without prior notice as part of our continuous improvement programme. We do not guarantee that our documents will be free from errors or omissions. In the event of the discovery of an error or any out of date information please contact technical@veka.com and every effort will be made to clarify the information or rectify were required.

M70

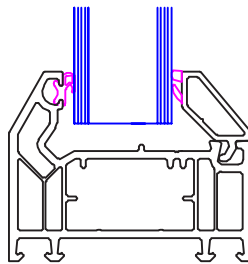


FOR NOW
FOR THE FUTURE
FOR LIFE



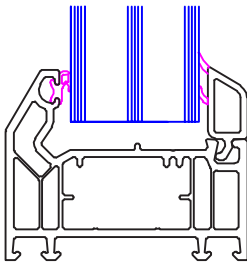
107153

28mm Glazing



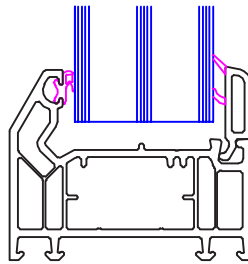
107154

28mm Glazing



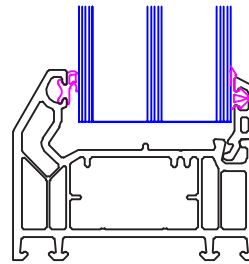
107218

36mm Glazing



107228

40mm Glazing



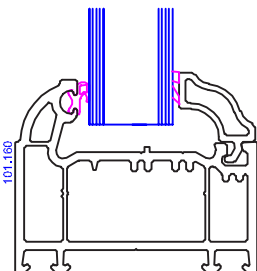
107156

44mm Glazing

Matrix FS

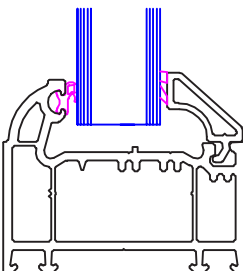


FOR NOW
FOR THE FUTURE
FOR LIFE



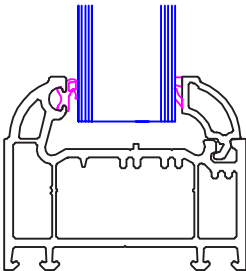
107167

24mm Glazing



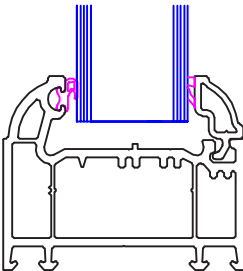
107168

24mm Glazing



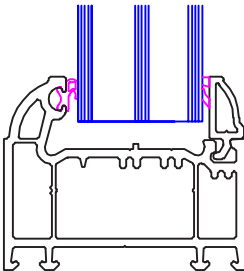
107155

28mm Glazing



107162

32mm Glazing



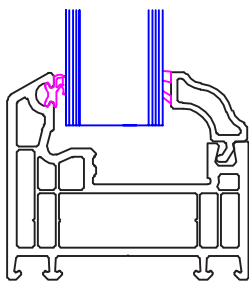
107169

36mm Glazing

Matrix FR

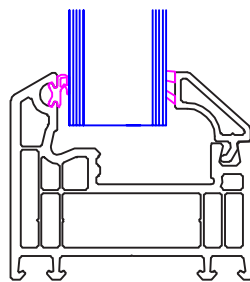


FOR NOW
FOR THE FUTURE
FOR LIFE



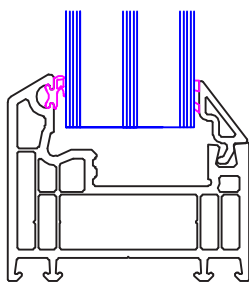
107167

28mm Glazing



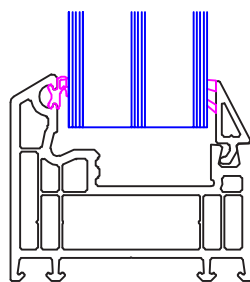
107168

28mm Glazing



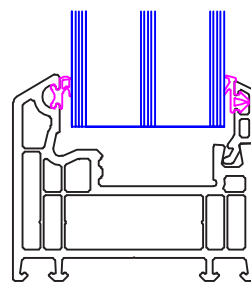
107166

36mm Glazing



107163

40mm Glazing



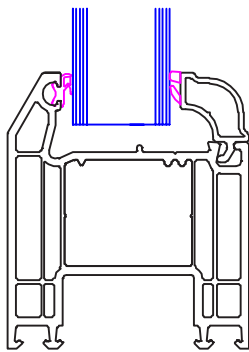
107156

44mm Glazing

Imagine Bi fold

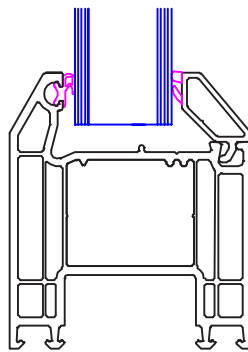


FOR NOW
FOR THE FUTURE
FOR LIFE



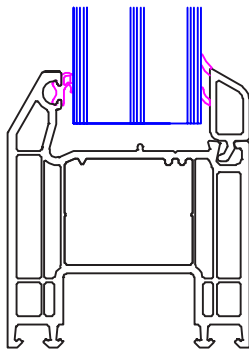
107153

28mm Glazing



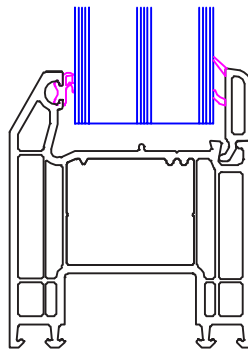
107154

28mm Glazing



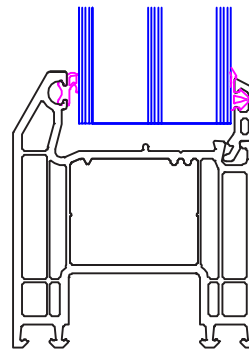
107218

36mm Glazing



107228

40mm Glazing



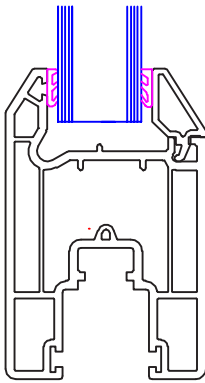
107156

44mm Glazing

Imagine Patio

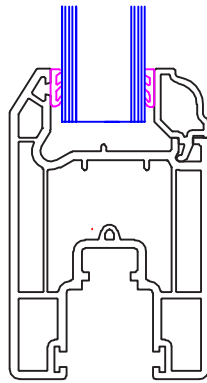


FOR NOW
FOR THE FUTURE
FOR LIFE



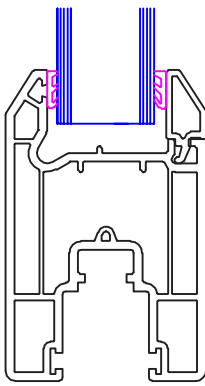
707429

24mm Glazing



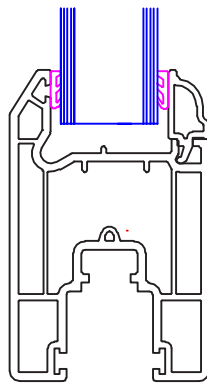
707431

24mm Glazing



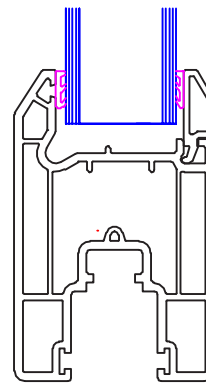
707427

28mm Glazing



707432

28mm Glazing



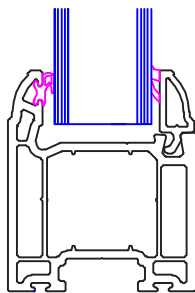
707426

32mm Glazing

Imagine VS

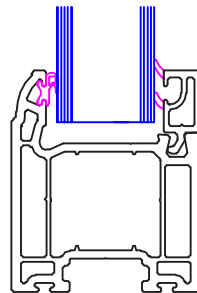


FOR NOW
FOR THE FUTURE
FOR LIFE



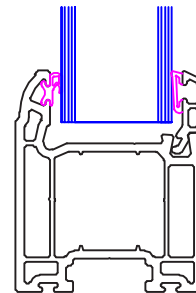
107169

28mm Glazing



107118

28mm Glazing



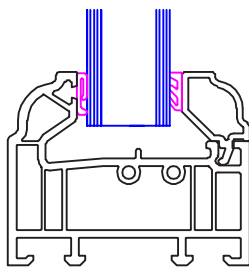
107156

32mm Glazing

Halo Rustique

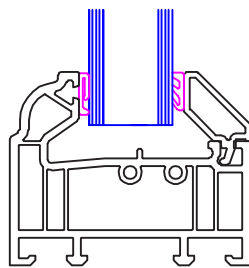


FOR NOW
FOR THE FUTURE
FOR LIFE



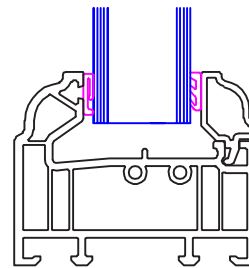
707430

24mm Glazing



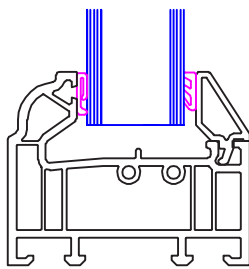
707428

24mm Glazing



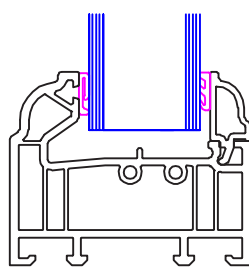
707431

28mm Glazing



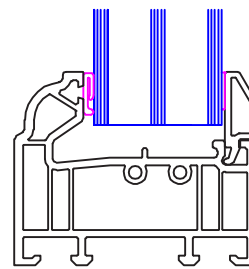
707429

28mm Glazing



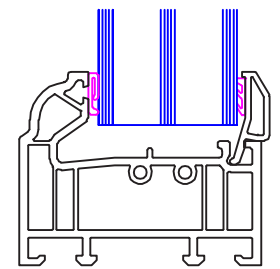
707432

32mm Glazing



707426

36mm Glazing



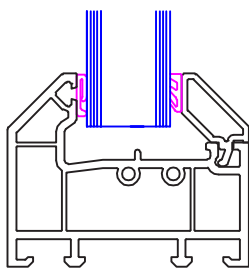
707437

40mm Glazing

Halo System 10

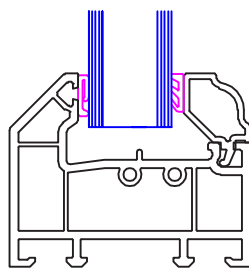


FOR NOW
FOR THE FUTURE
FOR LIFE



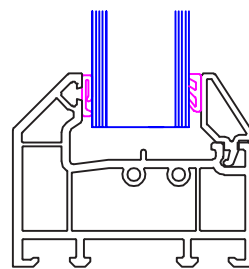
707428

24mm Glazing



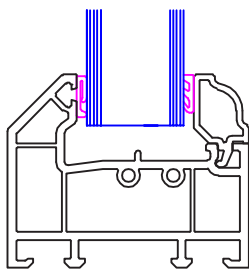
707430

24mm Glazing



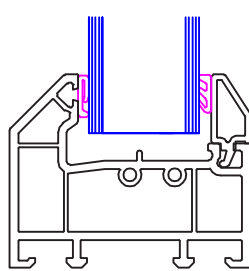
707429

28mm Glazing



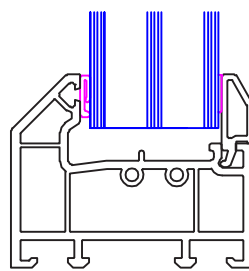
707431

28mm Glazing



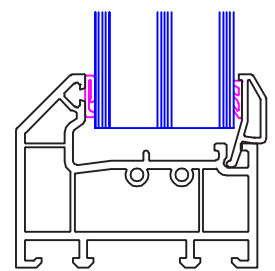
707437

32mm Glazing



707426

36mm Glazing



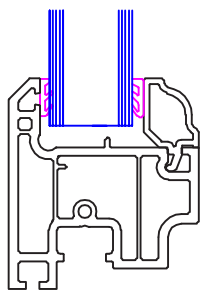
707437

40mm Glazing

Flush Sash

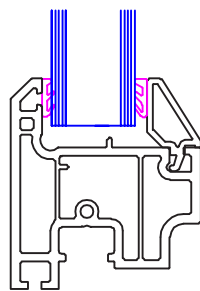


FOR NOW
FOR THE FUTURE
FOR LIFE



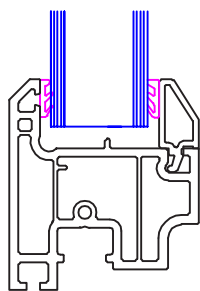
707431

24mm Glazing



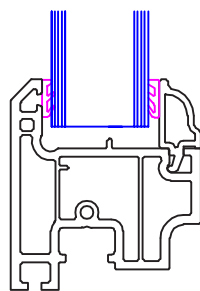
707429

24mm Glazing



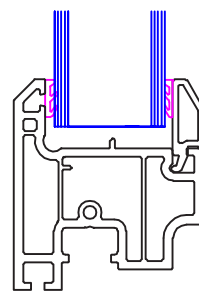
707427

28mm Glazing



707432

28mm Glazing



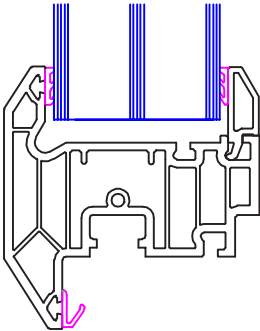
707426

32mm Glazing

Halo Smart Sash

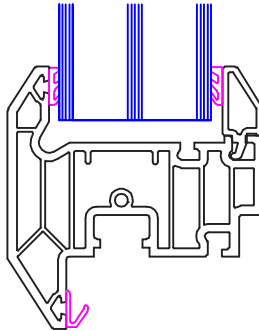


FOR NOW
FOR THE FUTURE
FOR LIFE



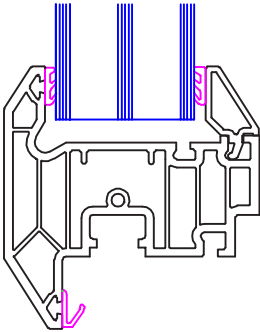
707426

48mm Glazing



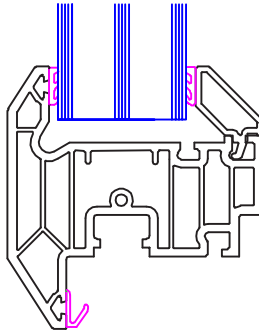
707427

44mm Glazing



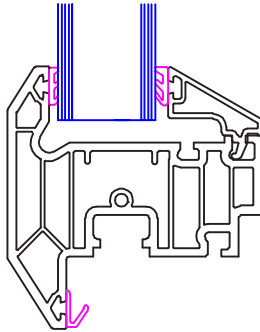
707429

40mm Glazing



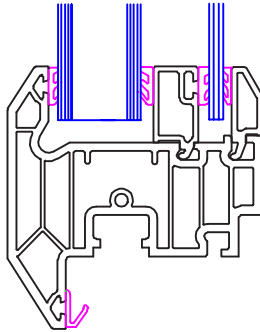
707428

36mm Glazing



707434

28mm Glazing



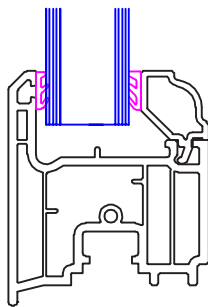
707435/707426

28/4mm Glazing

Halo Top swing

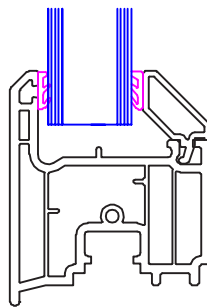


FOR NOW
FOR THE FUTURE
FOR LIFE



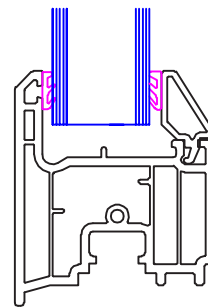
707430

24mm Glazing



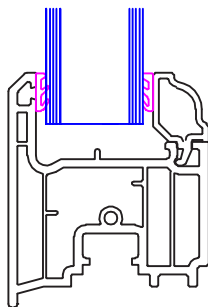
707428

24mm Glazing



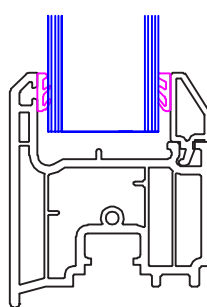
707429

28mm Glazing



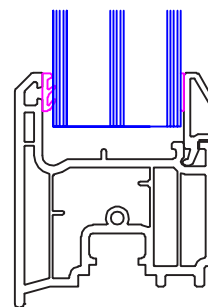
707431

28mm Glazing



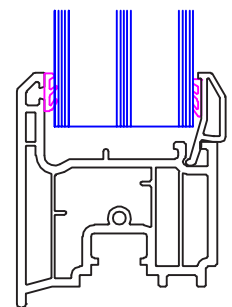
707437

32mm Glazing



707426

36mm Glazing



707437

40mm Glazing

Bead tables



FOR NOW
FOR THE FUTURE
FOR LIFE

The tables below show the theoretical glazing thickness in each system. Sizes are in millimetres and based on standard PCE gaskets.

Part	Image	M70 / Imagine Bi fold	Matrix FS	Matrix FR	Imagine VS
107118		39	36	40	28
107155		31	28	32.5	21
107156		43	40	44	32
107162		35	32	36	24
107163		39	36	40	28
107166		35	32	36	24
107167		27	24	28	16
107168		27	24	28	16
107169		39	36	40	28
107153		28	25	29	18
107154		28	25	29	18
107218		36	33	37	26
107228		40	37	41	30
107156		44	41	45	34



FOR NOW
FOR THE FUTURE
FOR LIFE

Part	Image	System 10 / Rutique	Imagine Patio	Top swing	Smart sash	Flush sash
707426		36	32	36	48	48
707427		32	28	32	44	28
707428		24	20	24	36	20
707429		28	24	28	40	24
707430		24	20	24	36	20
707431		28	24	28	40	24
707432		32	28	32	44	28
707433		6	-	6	18	-
707434		16	12	16	28	12
707435		-	-	-	28-parting bead	-
707437		40	36	40	-	36

NOTES :



FOR NOW
FOR THE FUTURE
FOR LIFE

VEKA plc

Farrington Road
Rossendale Road Ind Est
Burnley, Lancashire
BB11 5DA

Tel: 01282 716611
Technical@veka.com
www.vekauk.com



FOR NOW
FOR THE FUTURE
FOR LIFE