

# Kitemark™ Certificate

This is to certify that:

VEKA plc  
Farrington Road  
Rossendale Road Industrial Estate  
Burnley  
BB11 5DA  
United Kingdom

Holds Certificate Number:

KM 12875

In respect of:

**BS EN 12608**  
**PVC-U Profiles for the fabrication of windows and doors**

This issues the right and licence to use the Kitemark in accordance with the Kitemark Terms and Conditions governing the use of the Kitemark, as may be updated from time to time by BSI Assurance UK Ltd (the "Conditions"). All defined terms in this Certificate shall have the same meaning as in the Conditions.

The use of the Kitemark is authorized in respect of the Product(s) detailed on this Certificate provided at or from the above address.

For and on behalf of BSI:

  
Chris Lewis - Certification Director, Product Certification

First Issued: 1991-10-01  
Latest Issue: 2017-12-15

Effective Date: 2017-12-15  
Expiry Date: 2020-12-14



# Kitemark™ Certificate

No. KM 12875

## **BS EN 12608:2016 - Unplasticized polyvinylchloride (PVC-U) profiles for the fabrication of windows and doors.**

This Certificate covers the following window system design specification. The following materials are also certificated for use with windows and doors in conjunction with BS 7412 when foiled in accordance with BS 7722:2010: Only those components that have been approved in accordance with the Kitemark scheme requirements can be incorporated within the system(s) detailed.

**System(s):** **M70 PVC-U Window System**

**Material References:** PVC-U: VEKA Calcium Organic VK4016  
VEKA Calcium Organic 09014  
Gaskets/Weatherstrips: Doeflex Vitapol SN80  
Ineos Vaycron

**Fabrication and Installation:** Fabricated and installed in accordance with the latest issue(s) of the following Veka plc controlled manual(s):  
M70 System Technical Manual,

**System description:** The windows are double glazed, internally beaded, multipoint locking with welded transoms/mullions, tee and/or cruciform joints.

**Ventilation:** None

**Window Types:** Casement windows  
Tilt/turn windows  
Fixed windows  
Multilight windows comprising opening light(s) and/or fixed light(s)

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To check its validity telephone +44 (0) 345 080 9000. An electronic certificate can be authenticated [online](#).

BSI Assurance UK Limited, registered in England under number 7805321 at 389 Chiswick High Road, London W4 4AL, UK.  
A member of BSI Group of Companies.

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## Size Limitations and Performance Characteristics

### M70 PVC-U Window System

Window Type	Length (mm) - Maximum	Height (mm) - Maximum	Perimeter (mm) - Maximum	Friction Stays (up to and including)	Transom/Mullion Length (mm) inc frame - Maximum	Air Permeability classification	Watertightness classification	Resistance to Wind classification	Exposure category as given in Table 1 of BS 6375-1:2009
Sash dimensions for windows with approved sash profiles:									
Projecting top hungs Reinforced	1400	1400	-	24"	-	4	8A	AE2400	2000+
Projecting side hungs Reinforced	800	1500	-	16"	-	4	9A	AE2400	2000+
Projecting side hungs Reinforced	800	1550	-	16"	-	2	7A	A4	1600
Tilt/turns Reinforced	1600	1600	-	-	-	3	9A	AE2400	2000+
Overall dimensions for windows with approved outer frame profiles:									
Fixed Reinforced	3000	3000	12000	-	-	4	9A	AE2400	2000+
Overall dimensions for approved outer frames & transom/mullion profiles:									
Casement Multilights 113415 T/M Reinforcement	2266	1454	7440	-	1454	4	8A	A5	2000
Casement Multilights 113415 T/M Reinforcement	1680	1604	6568	-	1604	2	7A	A4	1600
Casement Multilights 113412 T/M reinforcement	2266	1454	7252	-	1360	4	8A	A5	2000
Tilt/Turn Multilights 113415 T/M reinforcement	2500	1678	8356	-	1678	4	8A	A5	2000

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