

Kitemark™ Certificate

This is to certify that:

VEKA plc
Farrington Road
Rossendale Road Industrial Estate
Burnley
BB11 5DA
United Kingdom

Holds Certificate Number:

KM 12875

In respect of:

BS EN 12608
PVC-U Profiles for the fabrication of windows and doors

This issues the right and licence to use the Kitemark in accordance with the Kitemark Terms and Conditions governing the use of the Kitemark, as may be updated from time to time by BSI Assurance UK Ltd (the "Conditions"). All defined terms in this Certificate shall have the same meaning as in the Conditions.

The use of the Kitemark is authorized in respect of the Product(s) detailed on this Certificate provided at or from the above address.

For and on behalf of BSI:


Chris Lewis - Certification Director, Product Certification

First Issued: 1991-10-01
Latest Issue: 2017-12-15

Effective Date: 2017-12-15
Expiry Date: 2020-12-14



Kitemark™ Certificate

No. KM 12875

BS EN 12608:2016 - Unplasticized polyvinylchloride (PVC-U) profiles for the fabrication of windows and doors.

This Certificate covers the following window system design specification. The following materials are also certificated for use with windows and doors in conjunction with BS 7412 and when foiled in accordance with BS 7722:2010: Only those components that have been approved in accordance with the Kitemark scheme requirements can be incorporated within the system(s) detailed.

System(s): Halo Fully Reversible PVC-U Window System

Material References: PVC-U: Halo blend Reference Document QCF55/A

Gaskets/Weatherstrips: Trelleborg 408 (Evoprene 911)
Hydro Polymers VA2010

Fabrication and Installation: Fabricated and installed in accordance with the latest issue(s) of the following Veka plc controlled manual(s):

Halo Fully Reversible System Technical Manual

System description: The windows are double glazed, internally or externally* beaded, multipoint locking, with welded transoms/mullions, tee and/or cruciform joints (* dependent on window type)

Ventilation: None

Window Types: Fully reversible (top swing) windows

Size Limitations and Performance Characteristics

Window Type	Length (mm) - Maximum	Height (mm) - Maximum	Perimeter (mm) - Maximum	Transom/Mullion Length (mm) inc frame - Maximum	Air Permeability classification	Watertightness classification	Resistance to Wind classification	Exposure category as given in Table 1 of BS 6375-1:2009
Overall dimensions for windows with approved outer frame profiles								
Top Swing Fully Reversibles	1300	1300	-	-	3	E1050	2400	2400

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